	ТМ	TM Title: 7120E Product Specification						
S syne	rzine	Document #:	02-1006	Rev #:	000			
		Status:	ACTIVE	Date Issued:	06/21/2013			
Product Identifiers								
Product Name: PYRAZINE 2-CARBOXYLIC ACID, ETHYL ESTER								
Synerzine Item # 7120E		CAS #	6924-68-1		FEMA # N/A			
Material Properties								
Molecular Formu	ila C	7H8N2O2	Flash	Point (°F, CC)	>200			
Molecular Weigl	nt	152.1		oiling Point	N/A			
Shelf Life (days	)	730	Pr	ysical State	Solid			
Solubility Slightly s		soluble in water; soluble in alcohols.						
Storage and Stab	ility Store in	Store in fully closed container in cool (~20°C) dry place.						
Handling Precauti	nns i	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.						

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Off-white	Off-white
Odor	Organoleptic Analysis	None	UPDATE SPEC	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	N/A	N/A
Refractive Index	Refractometric Analysis	nD20	N/A	N/A

## Notes

This specification was generated electronically, and is therefore unsigned.

## **Synerzine**

**Quality Control Dept.** 

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